

Technical Services Bulletin

Texture/Color Variations

Carpet, being a non-rigid textile, goes through a multifaceted manufacturing process. Because of this, carpet is subject to slight variations in color, dyelot, yarn configuration, texture and weight from roll to roll and from roll to sample that our industry has tolerances for. Therefore, there can be little characteristic idiosyncrasies in each production run which may or may not be distinguishable to the hand or eye. In color (shade, hue, luster) manufacturing tolerances typically allow for plus/minus 10% of the manufacturers standard.